



KANEPACKAGE PHILIPPINE INC.

ATTENDANCE SHEET

Submitted by:

J.TAPAY

Date:

240306

ACTIVITY

2PM QUALITY MEETING

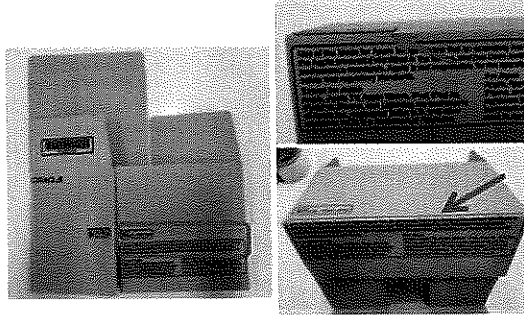
Attendees

	FIRST NAME	LAST NAME	DIV. / DEPT.	SIGNATURE
1	Russell	Villanueva	Sales	
2	NEX	ROXAS	Mkt	
3	Adrian	Villanueva	ME	
4	Glen	Magsino	QA	
5	Mark Henry	Vito	Prod'n	
6	Arhona	Tapias	MPD	
7	John Mark	Sulangan	DBF	
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Note: This form is confidential. Do not use as scratch paper.

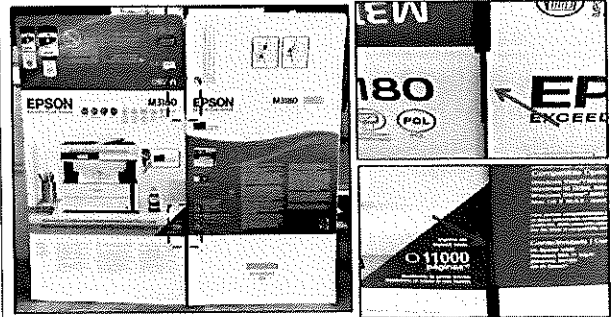
2PM MEETING - OTHER ISSUES

MISALIGN PRINT



Item Description	5168291-00 INDIVIDUAL CARTON BOX
Job Order Number	JO-057863
Lot Quantity	282 PCS
Rejected Quantity	133 PCS
Rejection Rate	47.20%
Inspection date	240229 NS
Detected by	SCREENING
Rejection Cost	\$34.58/ Php 1,901.9

MISALIGN DIECUT

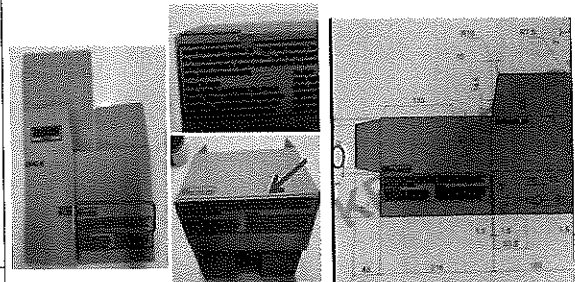


Item Description	5151863-00 LIONEL FPY ICB FOR BRAZIL
Job Order Number	JO-057953
Lot Quantity	154 PCS
Rejected Quantity	74 PCS
Rejection Rate	48.05%
Inspection date	240301 DS
Detected by	INLINE QA M4
Rejection Cost	\$158.36/ Php 8,709.8

HIGHLIGHTED MISALIGN PRINT CAUSE ANALYSIS

CAUSE:

Misalign Print occurred due to the printing layout only having a distance of 6mm between the characters, thus having only 3mm clearance from folding line.



ACTION PLAN:

Proposed action plan is to change the drawing layout of the item from having 6mm to 10mm in order to at least have 5mm clearance on the folding line.

